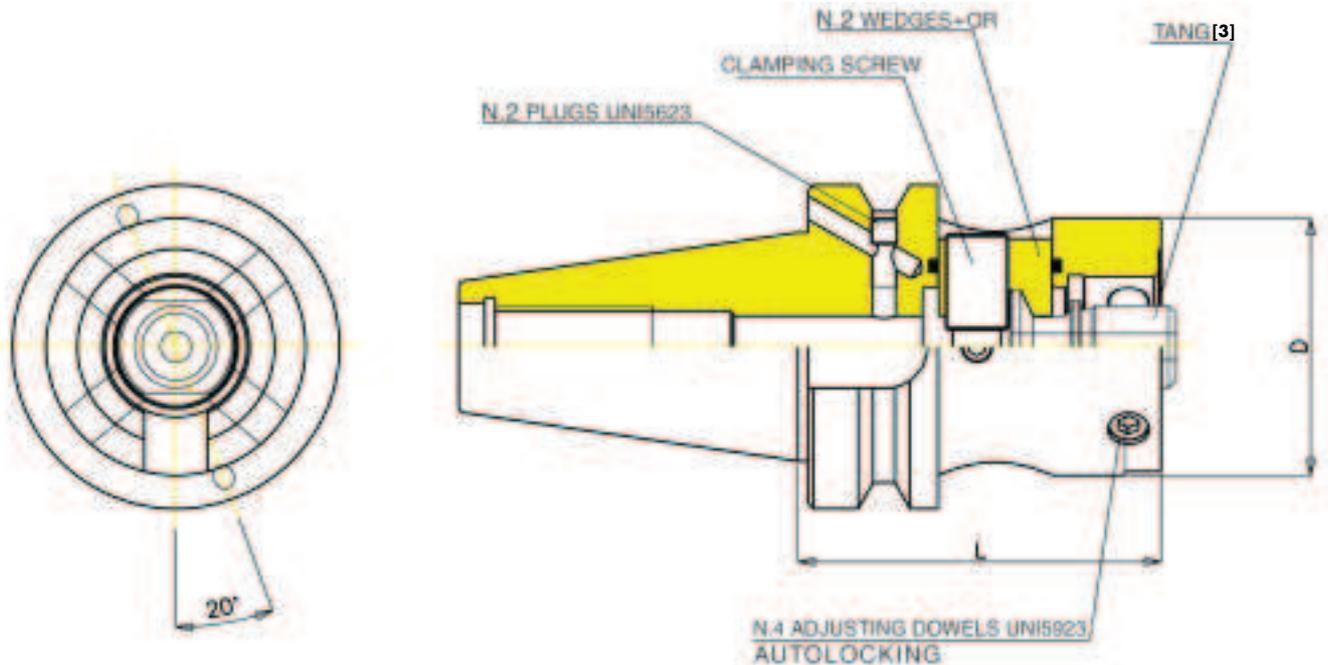


# BASIC SHANKS JMTBA MAS-403 BT B+BT<sup>[1]</sup> MODULAR WITH LATERAL CLAMPING<sup>[2]</sup> AND RADIAL ADJUSTMENT



Max radial adjustment:  $\pm 0,2$  mm on  $\varnothing$

ORDER CODE	BT	MODULAR REDUCER D	L	STANDARD EQUIPMENT					ACCESSORIES	
				wedges+OR	clamping screw	adjusting dowels	plugs	TANG <sup>[3]</sup>	clamping screw key	tang key
BTB.40.50L.70	40	50	70	ATR14102.2.3	ATR14102.1	M8x1x10G	M5x5TG	ATT14103	hexagon 6	fixed 18
BTB.40.63L.80	40	63	80	ATR14108.2.3	ATR14108.1	M8x1x14G	M5x5TG	ATT14104	hexagon 6	fixed 24
BTB.50.50L.90	50	50	90	ATR14102.2.3	ATR14102.1	M8x1x10G	M5x5TG	ATT14103	hexagon 6	fixed 18
BTB.50.63L.90	50	63	90	ATR14108.2.3	ATR14108.1	M8x1x14G	M5x5TG	ATT14104	hexagon 6	fixed 24
BTB.50.80L.90	50	80	90	ATR18775.2.3	ATR18775.1	M8x1x20G	M5x5TG	ATT14104	hexagon 6	fixed 24

[1] Basic shanks can be converted into MAS-403 BT coolant by screwing the two plugs clockwise to the end of their stroke.

[2] The modular system has lateral clamping which enables efficient quick release of the tools.

Light torque exerted on the clamping screw transmits high axial forces which provide stiffness and extreme accuracy to the assembly.

[3] All adaptors and tools with modular shanks require their respective tang fitted before assembly to the system with lateral clamping.